

Preparing for your Maxi Tank Installation

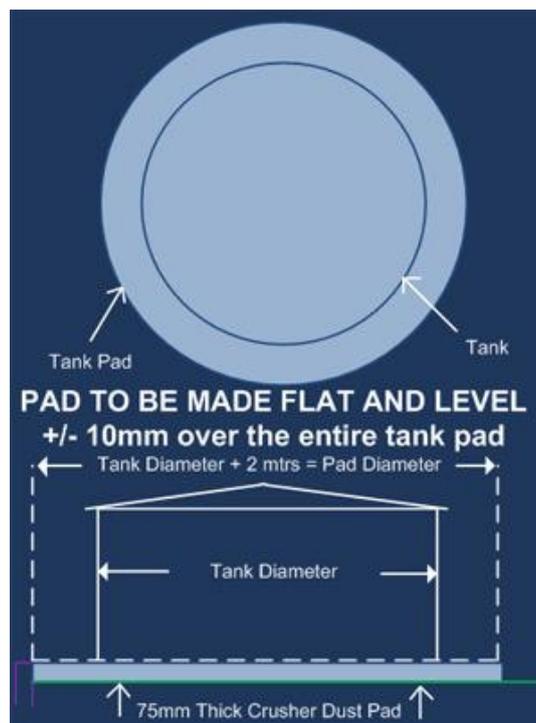
Please read the following information carefully to ensure a correct tank installation. Please don't hesitate to contact us on 1300 728 030 with any questions.

Step 1. Level the Tank Site

- The site for your new tank must be 2 metres larger than the tank diameter.
- When excavating a site, adequate drainage must be installed where required to ensure when it rains, water is diverted away from the tank site.
- The site must be free of sticks, rocks, or other sharp objects. Vegetation or tree roots must be permanently removed from the tank site.

Step 2. Install the Tank Pad

- The tank pad must be 2 metres larger in diameter than the tank diameter and 75mm thick.
- The tank pad must consist of Crusher Dust, Road Sand or equivalent material which is less than 6mm in diameter. Material greater than 6mm in diameter is not acceptable as it cannot be accurately levelled nor does it compact as required. This base must be compacted, flat & within 10 mm of level over the entire pad.



Step 3. Final Preparation.

- A few days prior to installation of your tank, position in a pile in the centre of the tank pad the required cubic meters of clean brickies sand. (See below table) DO NOT SPREAD THE CLEAN SAND – the installation team will spread the sand during the installation process creating a floor of sand inside the tank. Its sole purpose is to protect the tank liner from being damaged so it must be free of any rocks or other sharp objects.
- On the day of installation you will need to organise or have available enough water to fill 10% of the tank whilst our installation team is on site to ensure the liner is positioned correctly inside the tank.
- If sand has been used as a base material we strongly recommend that stone or gravel is placed around the perimeter of the tank after installation to prevent sand erosion.

TANK CODE	CAPACITY (Litres)	TANK DIAMETER	PAD SIZE REQUIRED	CUBIC METRES OF CLEAN SAND
A	23 900	3.7	5.7	0.5
B	34 400	4.5	6.5	1
C	46 800	5.2	7.2	1
D	61 100	5.9	7.9	1.5
E	77 300	6.7	8.7	1.5
F	95 500	7.4	9.4	2
G	115 500	8.2	10.2	2.5
H	137 400	8.9	10.9	3
I	161 300	9.7	11.7	3.5
J	187 100	10.4	12.4	4
K	214 700	11.1	13.1	4.5
L	244 300	11.9	13.9	5
M	275 800	12.6	14.6	6

WHY CORRECT PREPARATION MATTERS?

The warranty on the tank is subject to the site being prepared as per these instructions. If the site is not prepared according to these instructions an extra fee for labour & materials may be charged to the customer to modify the site to the correct standard.